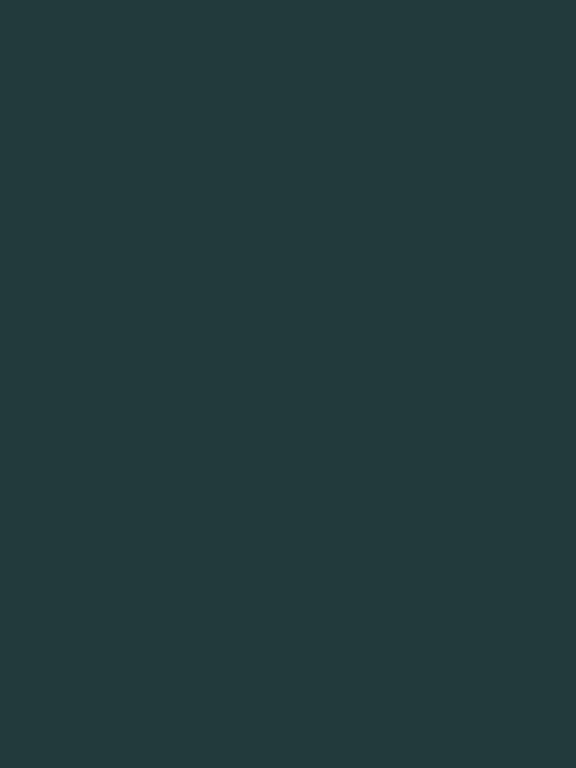


BIODEGRADABLE TABLEWARE FROM AGRICULTURAL WASTE

PRODUCT INFORMATION





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permission from the author or publisher.
To request permission, contact:
mail@thooshan.com or
+91 99 11 88 77 27





Thooshan

No.L-6, AVM Hatchery Campus, Nethajipuram Velanthavalam Road, K.G Chavadi, Coimbatore-641105, Tamil Nadu, India





THOOSHAN

THOOSHAN is a brand that is driven by a clear vision to provide the world with eco-friendly products. The brand proudly originates from Kerala, India, also known as "God's own country." The founder of the brand, **Vinayakumar Balakrishnan (Vinay)**, is renowned for his innovative approach and was motivated to create a brand that could revolutionize the niche market of disposable products such as straws, cutleries and plates. His vision resulted in **THOOSHAN**, a line of fully biodegradable tableware made from sustainable organic materials like wheat bran, rice bran, paddy husk, and other agricultural waste products. The brand technically collaborated with two of India's premier research laboratories, namely the CSIR-National Institute for Interdisciplinary Science and Technology (NIIST CSIR) and the Central Institute of Petrochemicals, Engineering and Technology (CIPET), to fully develop their innovative idea.



MANUFACTURING

THOOSHAN is a product that has been conceptualized and crafted from a state-of-the-art, fully automatic, and robotic factory that adheres to strict standards of hygiene and precision. Thanks to a network of independent distributors who have received orientation on the brand's philosophy and product dynamics, THOOSHAN strives to exceed all market expectations. THOOSHAN is committed to delivering high-quality biodegradable products and ensuring that each product undergoes a value-added manufacturing process, which enhances the brand's reliability. The company achieves this through a system that keeps up with market trends and responds to changing demands. As a result, THOOSHAN is becoming known as a brand that consistently delivers superior products while remaining committed to sustainable and environmentally friendly practices.

PRODUCTS

FEATURES & CERTIFICATIONS

Product Name: Wheat

Bran Plates

Available Sizes: 6/10/12

inch (round)

Packing: As per wholesale

requirement

Weight: 35-180 gms per

piece

Ingredients: Wheat bran with natural, organic

additives

Colour: Brown HSN Code: 19059090

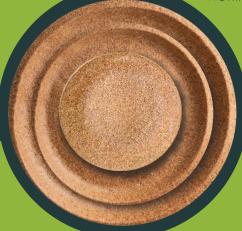
Usage:

Ideal for usage in parties, picnics, buffet meals, events, weddings, public functions,5 star hotels, resorts and HORECA

segment.

Storage: Cool, dry place, with humidity <75%, temperature <25°, prevent

wetting



Product Features:

- 1. Single use only
- 2. Biodegradable in 30 days
- 3. Home compostable
- 4. Microwave friendly
- 5. Can withstand temperatures from -10 to +140
- 6. High water retention capacity
- 7. Shelf life of 6 months

- 8. Can be used as organic manure
- 9. Contains gluten
- 10. Can be reused as cattle/fish/poultry feed.
- 11. Extra income for farmers, for their waste.
- 12. Single use
- 13. Blisters may appear

TUV SUD (Hungary)



NIIST CSIR (Govt of India)



Ministry of Health (Govt of Kuwait)



Ministry of Health (Govt of UAE)



Product Name: Paddy

Husk Plates (Rice)

Available Sizes: 6, 10, 12

inch (round)

Packing: As per wholesale

requirement

Weight: 100 gms per

piece

Ingredients: Rice paddy

husk with natural, organic additives **Colour:** Brown **HSN Code:** 14049090

Usage:

Ideal for use in parties, picnics, buffet meals, events, weddings, public functions,5 star hotels, resorts and **HORECA** segment.

Product Features:

- Recommended single
 use only (can be
 reused for dry items)
- 2. Biodegradable in 30 days
- 3. Home compostable
- 4. Microwave friendly
- 5. Can withstand temperatures from -10° to +140°
- 6. High water retention capacity

- 7. Shelf life of 12 months
- 8. Can be reused as organic manure
- 9. Extra income for farmers, for their waste.

Storage: Cool, dry place, with humidity <75%, temperature <25°, prevent wetting



राष्ट्रीय अंतर्विषयी विज्ञान तथा प्रौदयोगिकी संस्थान NATIONAL INSTITUTE FOR INTERDISCIPLINARY SCIENCE AND TECHNOLOGY

> इंडस्ट्रियल एस्टेट पी. ओ, पाप्पान्मकोड Industrial Estate P O, Pappanamcode तिरुवनंतपुरम, केरल, भारत 695019 Thiruvananthapuram, Kerala, India 695019

वैज्ञानिक तथा औद्योगिक अनुसंघान परिषद् | Council of Scientific & Industrial Research

Dr. P. Nishy Chief Scientist Head, RPBD

4th December 2020

To whomsoever it may concern

The technology for manufacturing agri based cutleries have been developed by CSIR-NIIST. The entire process is optimized and machineries designed for the bulk production of single use, eco-friendly, biodegradable and micro wave friendly agri based cutleries. The technology is now ready for commercialization. Biodegradability test, Shelf life test and Toxicity test have been conducted and the product is found to biodegradable in nature within thirty days with a shelf life of six months and have no toxicity.

Tel: 91 471 2515293, 2490672; Fax: 91 471 2491895; E-mail: nishy@nilst.res.in , krc@nilst.res.in, website: http://www.nilst.res.in

Product name: Rice

Drinking Straws

Sizes:

Thin straws: 6.5mm(dia)

x200mm (length)

Cocktail straws: 8mm(dia)

x140mm (length)
Standard straws:

8mm(dia)x200mm (length) **Jumbo straws**: 12mm(dia)

x200mm (length)

Colour: Multicolour

HSN Code: 19030000

Weight: 8-12gms per

straw

Ingredients: Rice flour, corn starch, tapioca

flour

Packaging: As per

requirement **Available as:**

Individually wrapped or unwrapped

Product features:

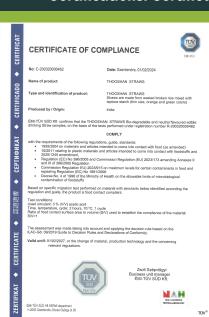
- 1. Withstands upto 1 hour in normal or cold drinks
- 2. Approved food colouring used
- Certified by Govt of India, TUV, EU & FDA complied
- 4. Biodegradable in 60 days & kitchen compostable
- 5. Can be reused as cattle/fish/poultry feed or as organic manure

Usage:

(not recommended for hot drinks):

Ideal for use in Parties, Picnics, Buffet meals, events, weddings, public functions,5 star hotels, resorts and HORECA seament.

Storage: Cool, dry place, with humidity <75%, temperature <25°, prevent wetting







Product name: Fork, Knife, Spoon & Spork Available sizes: 7/8/9

inches

Weight: Less than 10

gms

Ingredients: Rice bran mixed with bioplastic

Packaging: As per

requirement Colour: Black HSN Code: 39241000

Usage:

Ideal for use in parties, picnics, buffet meals, events, weddings, public functions, airline & sealine industry, 5 star hotels, resorts and HORECA seament.

Product features:

- 1. Sturdy
- 2. Sleek
- 3. Customisable
- 4. Not edible
- 5. Industrially compostable
- 6. Single use
- 7. Long shelf life
- 8. Not microwavable

95% biodegradable in 90 days, 100% biodegradable in 180 days.

Storage: Cool, dry place, with humidity <75%, temperatuse <25, prevent wetting





CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY (CIPET)

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Ministry of Chemicals & Fortices, Gov. of India
Ministry of Chemicals & Fortices, Gov. of India
Hill, Colony, Eddyer Road, Patholism
Udyogamandal P.O., Rochi Kerals-883 501
Ph. 1084-2546740
E-malikiochilg cipot.gov.in, cipotechilgigmal.com
Web: www.copet.gov.in

क्र.सं. / SI.No. 8981

Test Report No :22050 Page 2 of 2

PART C : TEST RESULTS

St. No	. Name of the Test	Test Method	Unit	Specified Requirement	Results obtained
1.	Overall Migration i)Simulant: n Heptane Temperature: 38°C Duration: 30 Minutes	IS 9845:1998	mg/dm²	10 (Max.)	0.50
	ii)Simulant : Distilled Water Temperature : 40°C Duration : 10 days		mg/dm ²	10 (Max.)	2.97
	iii)Simulant : 3% Acetic Acid Temperature : 40°C Duration : 10 days		mg/dm²	10 (Max.)	5.58
	iv) Simulant: 10% Ethanol Temperature: 40°C Duration: 10 days		mg/dm ²	10 (Max.)	3.12

PART D: REMARKS

- NB: 1. This Test Regort / Certificate is issued only for the samples submitted to CPET.

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Dr.S.Anbudayanidhi Sr.Technical Officer

End of the Report

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TEST REPORT

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY (CIPET)

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क्र.सं. / Sl.No. 8981

Issued to:

M/s.VIR Naturals Pvt Ltd C9 Tower 2,INKEL Business Park Angamaly,Kochi-683573 Kerala,India Ref No: Your mail Dt 02.07.2021

Test Report No :22050 Date :21.04.2022

PART A : PARTICULA	ARS	OF SAMPLE SUBMITTED
Nature of Sample	:	PLA / rice bran cutlery samples as stated by party
Grade / Variety / type / Size / Class etc.	:	Nil
Brand name, if any	:	·Nil
Declared values, if any	:	Nil
Code No. Batch No. and date of manufacture Quantity		Nil Nil I Set
Mode of Packing	:	Not Packed
Date of receipt of sample	:	10.04.2022
Date of commencement of test	1	10.04.2022
Date of completion of test		20.04.2022
Sealed or not		Not Sealed
Any other information		Nil

PART B: SUPPLEMENTARY INFORMATION

- PART B: SUPPLEMENTA
 a) Reference to sampling procedure
 b) Supporting documents for the measurements
 taken and results derived like graphs, tables,
 sketches and / or photographs as appropriate
 to test report, if any (to be attached)
- c) Deviation from the test methods as: Nil prescribed in relevant ISS / Work instructions, if any





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Report No.: NIIST-FTD/APTD/Rio-Deg-R-25/SP(PLA+WR)-02

Date: 19-12-2022

Description	Week 9	Week 10	Week 11
Sample Structure/ Colour	Granular / light brown colour	Granular / light brown colour	Granular / light
Moisture	Appropriate	Appropriate	Appropriate
Matrix Colour	Dark brown	Dark Brown	Dark Brown
Smell	Wheat flour like	Wheat flour like	Wheat flour like
Fungal Development	Not observed	Not observed	Not observed

Comments:

- Significant physical disintegration or structural change of the sample observed in due course of degradation study.
- Noticeable change in colour of the test sample was observed.
- No test sample was obsrved after sieving the material through a 2.0 mm sieve (IS standard) at the end of experiment.





(Contd....)



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Report No.: NIIST-ETD/APTD/Bio-Deg-R-25/SP(PLA+WB)-02

Date: 19-12-2022

PART-V: DECLARATION

- All the testing and analysis is done by following standard methods. . No deviation from the standard test method.

- The testing and analysis results are related only to the items tested as submitted by the party. · All the testing and analysis were performed with the same material submitted by the party
- "As it It" without any physico-chemical modifications.

 This analysis report shall not be reproduced in part without the prior written permission of Director, CSIR-NIIST.
- This report cannot be used in connection with any judiciary trial/civil proceedings.



----End of the report----

Product name: Food takeaway containers
Available as: 500ml, 750ml, 1000ml container with lid
Weight: below 25gms
Packaging: As per

required

Ingredients: Rice bran mixed with bioplastic HSN Code: 39241000

Usage:

Ideal for use in parties, picnics, buffet meals, events, weddings, public functions, airline & sealine industry, 5 star hotels, resorts and **HORECA** segment.

Product Features:

- 1. Sturdy
- 2. Sleek
- 3. Customisable shape
- 4. Not edible
- 5. Industrially compostable
- 6. Single use
- 7. Long shelf life
- 8. Can be reused to plant seedlings

95% biodegradable in 90 days, 100% biodegradable in 180 days.

Storage: Cool, dry place, with humidity <75%, temperature <25 , prevent wetting





CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY (CIPET)

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programment of Chemicals & Petrochemicals
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Ministry of Chemicals & Fortices, Gov. of India
Hill, Colony, Edwyer Road, Patholiem
Udyogamendal P.O., Rochi Kerals-883 501
Ph. 1084-2546740
E-malikiochilg cipot.gov.in, cipothochilgigmal.com
Web: www.copet.gov.in

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Test Report No :22050 Page 2 of 2

PART C : TEST RESULTS

St. No	. Name of the Test	Test Method	Unit	Specified Requirement	Results
1.	Overall Migration i)Simulant: n Heptane Temperature: 38°C Duration: 30 Minutes	IS 9845:1998	mg/dm²	10 (Max.)	0.50
	li)Simulant : Distilled Water Temperature : 40°C Duration : 10 days		mg/dm ²	10 (Max.)	2.97
	iii)Simulant : 3% Acetic Acid Temperature : 40°C Duration : 10 days		mg/dm²	10 (Max.)	5.58
	iv) Simulant: 10% Ethanol Temperature: 40°C Duration: 10 days		mg/dm ²	10 (Max.)	3.12

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Dr.S.Anbudayanidhi Sr.Technical Officer

End of the Report

केंद्रीय पेट्रोकेमिकत्स ईजीनियरिंग एवं सक्तनीकी संस्थान (सिपेट) ,त्य व कहा डीक्सू को व्यक्तिक इंडिक्टील व्य कंक डीक्सूड को क्रिकेटल के क्षेत्रीति (त्या डी.सी.) राक्षण को चंडितका के क्षित्रीति (त्या डी.सी.) राक्षण को क्षत्रीति (त्या डी.सी.) राक्षण के क्षत्रीति (त्या डी.सी.)



परीक्षण रिपोर्ट

TEST REPORT

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY (CIPET)

Debatis Institute of Plastics Engineering & Technology marrium of Persocussionals Technology marrium of Persocussionals Technology Department of Chemicals & Petrohemicals Ministry of Chemicals & Fertilizers, Gov. of India Ministry of Chemicals & Fertilizers, Gov. of India Ministry of Chemicals & Fertilizers, Gov. of India Udyogamandal Pl.O., Kochi, Keralis-883 501 Udyogamandal Pl.O., Kochi, Keralis-883 501

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Test Report No :22050 Date :21.04.2022

PART A : PARTICULARS OF SAMPLE SUBMITTED

Nature of Sample	:	PLA / rice bran cutlery samples as stated by party
Grade / Variety / type / Size / Class etc.	:	Nil
Brand name, if any	:	·Nii
Declared values, if any	:	Nil
Code No. Batch No. and date of manufacture Quantity	÷	Nil Nil I Set
Mode of Packing		Not Packed
Date of receipt of sample		10.04.2022
Date of commencement of test	:	10.04.2022
Date of completion of test		20.04.2022
Sealed or not		Not Sealed
Any other information		Nil

PART B: SUPPLEMENTARY INFORMATION

- PART B: SUPPLEMENTA
 a) Reference to sampling procedure
 b) Supporting documents for the measurements
 taken and results derived like graphs, tables,
 sketches and / or photographs as appropriate
 to test report, if any (to be attached)
- c) Deviation from the test methods as: Nil prescribed in relevant ISS / Work instructions, if any





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Report No.: NIIST-FTD/APTD/Rio-Deg-R-25/SP(PLA+WR)-02

Date: 19-12-2022

Description	Week 9	Week 10	Week 11
Sample Structure/	Granular / light brown colour	Granular / light brown colour	Granular / light brown colour
Colour			
Moisture	Appropriate	Appropriate	Appropriate
Matrix Colour	Dark brown	Dark Brown	Dark Brown
Smell	Wheat flour like	Wheat flour like	Wheat flour like
Fungal Development	Not observed	Not observed	Not observed

Comments:

- Significant physical disintegration or structural change of the sample observed in due course of degradation study.
- Noticeable change in colour of the test sample was observed.
- No test sample was obsrved after sieving the material through a 2.0 mm sieve (IS standard) at the end of experiment.





(Contd....)



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Report No.: NIIST-ETD/APTD/Bio-Deg-R-25/SP(PLA+WB)-02

Date: 19-12-2022

PART-V: DECLARATION

- All the testing and analysis is done by following standard methods.
- . No deviation from the standard test method.

- The testing and analysis results are related only to the items tested as submitted by the party. · All the testing and analysis were performed with the same material submitted by the party
- "As it It" without any physico-chemical modifications.

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- This report cannot be used in connection with any judiciary trial/civil proceedings.





----End of the report----

Product name:

Compostable and biodegradable bags

Available in:

Customisable sizes

Weight: Carrying weight can be customised HSN Code:

39206919

Ingredients:

Cornstarch & Bioplastic mix

Packaging:

Available in kilograms



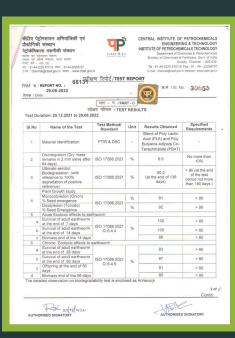
Product Features:

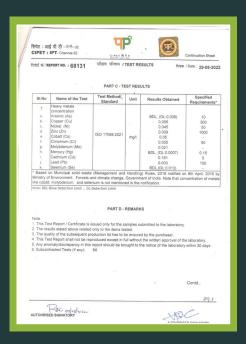
- 1. Sturdy
- 2. Customisable shape
- 3. Not edible
- 4. Industrially compostable
- 5. Single use
- 6. Biodegradable in 6 months
- 7. Brand details can be printed (single colour)

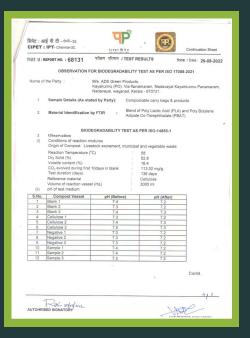
Usage:

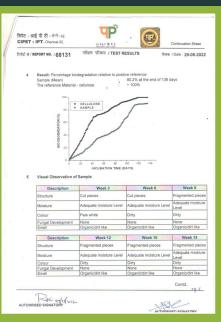
Can be used as garbage bag, laundry bag, grocery bag, carry bag etc.

Storage: Cool, dry place, with humidity <75%, temperature <25°, prevent wetting









ECOLOGY

THOOSHAN was founded with a master vision to eliminate the use of disposable utensils made from plastic and paper that have left a significant impact on the environment. As an excellent alternative, THOOSHAN provides products that are highly eco-friendly and fully biodegradable, decomposing within 180 days. The company's commitment to sustainability and environmentally friendly practices ensures that its products are not only functional but also contribute to reducing the negative impact on the environment. THOOSHAN's approach to manufacturing and product development aligns with the global movement towards more sustainable and responsible consumption.

FUTURE

Thooshan will be adding more products under the brand name in its kitty, which will be 100% biodegradable compostable and eco-friendly.

APPLICATION

THOOSHAN tableware is versatile and can be used to serve both hot and cold food. It is safe to use in a microwave and is highly durable, making it suitable for use in both home and industry environments. THOOSHAN's straws and plates are convenient to carry and can be used for outdoor parties, picnics, or any activity where food consumption is required. These products have a long shelf life and are highly recommended for use in bars and restaurants. With its durability, versatility, and eco-friend-liness, THOOSHAN is quickly becoming the preferred choice for those who value sustainability and convenience.

After initial use, they can be shredded to use as cattle feed, fish feed. poultry feed or even as organic manure.



AWARDS AND CERTIFICATIONS

Thooshan has been the proud recipient of a multitude of accolades and recognitions so far.



Special Jury Award for being the top 10 Eco friendly Startups in India



Invited by the Prime Minister for 'Kissan Samelan' to showcase products



FICCI Agritech National Award



National Winner of RAFTAAR ABI for Innovation in Agriculture Products, Govt of India, 2021



United Nations, UNDP "Green Innovation Fund" from Kerala Start-up Mission, 2021



Golden Award for promoting responsible tourism and qualified for WTM, London



Runner-up at Climathon 2022 conducted by EY & Kerala Startup Mission



Recipient of idea & startup grant from Kerala Startup Mission



Official tableware partner of G20 Summit 2023, Kumarakom, Kerala, India

INCUBATED AT









LET THE PURPOSE BE SERVED RESPONSIBLY



Biodegradable tableware from agri waste



100% natural



Can withstand temperatures from -10 to +140 degrees



Withstands weight upto 2kg



The smell and taste of bran/husk may be present



Biodegrades within 30 days



Wheat bran plates contain gluten, rice husk plates contain lignan



Food contact safe



Shelf life upto 1 year



Home compostable



Vegan friednly



Blisters may appear



Organic manure



Non washable



Poultry feed



Cattle feed



rish reed

Cutleries & containers



Food contact safe



Not edible



Can withstand temperatures upto 40 degrees



Non washable



Home compostable



Shelf life of upto 3 years



Vegan friendly



Thooshan

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